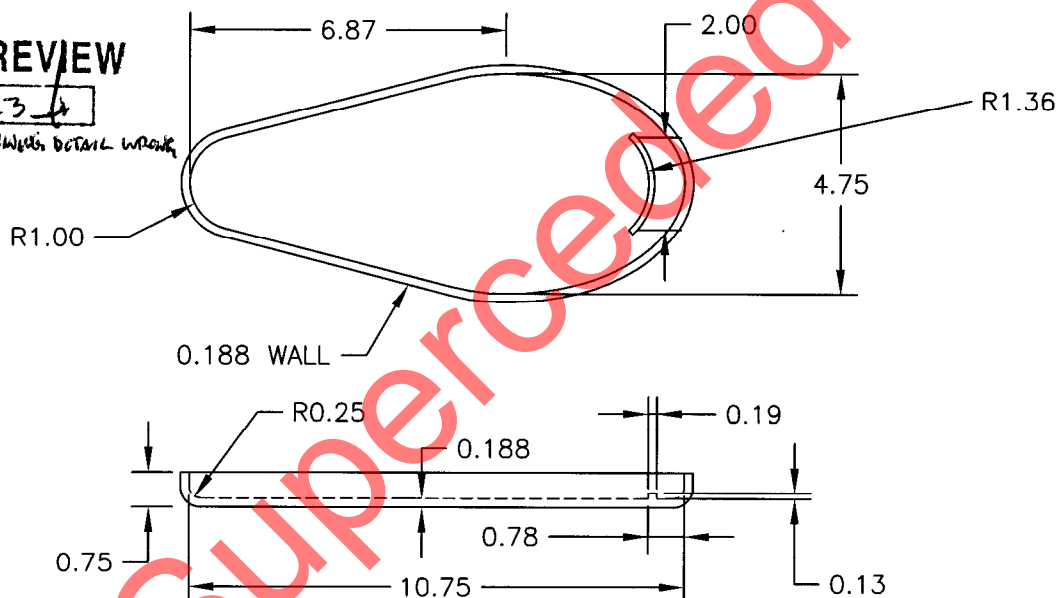
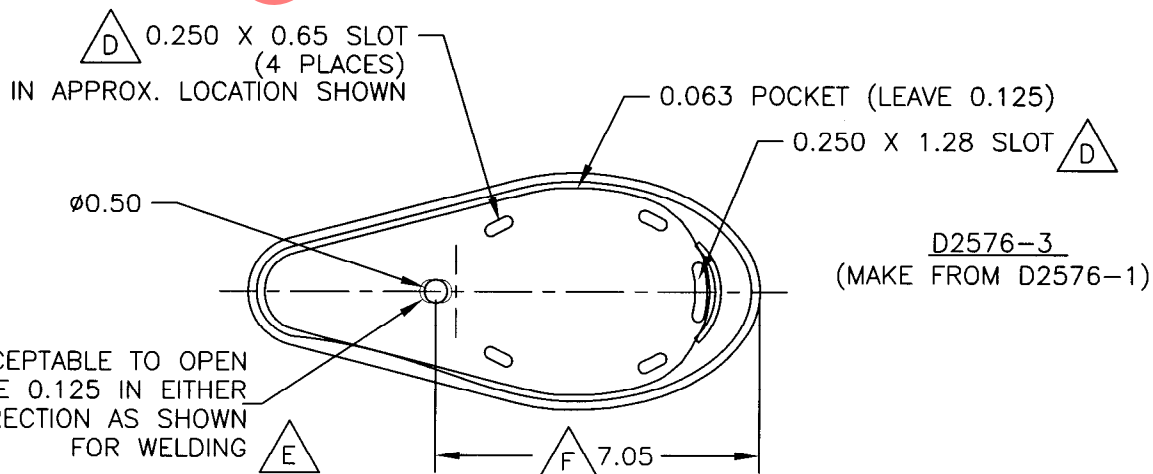


**DART**

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2576	REV. F SHEET 1 OF 1
DATE 07.04.17		TITLE STEP	SCALE 1:4
A	96.09.18	NEW ISSUE	
B	96.11.28	REMOVE POCKETS, ADD HOLE	
C	98.08.18	ADD POCKETS & SLOTS FOR WELDING	
D	99.08.18	CHNG. SLOT SIZE AND LOC.(TSR A1069)	
E	99.09.07	CHNG. 0.50 HOLE LOC. AND ADD NOTE	
F	07.04.17	7.05 WAS 6.61	

**RELEASED**  
07.06.18 *[Signature]*D2576-1 CASTING DETAIL

- 1) MATERIAL: CAST ALUMINUM ALLOY A-535.2
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK SHARP EDGES 0.025 TO 0.050

**UNDER REVIEW**07.07.23 *[Signature]*D2576-3 MACHINING DETAIL WORK  
D2576-1D2576-3 MACHINING DETAIL

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